

Office of Technical Inspection
Annex to the Certificate No. CSW/544/2019

Scope of the certification to comply with the standard EN ISO 3834-2:2005

Przedsiębiorstwo Produkcyjno - Handlowe „PROMEL” Sp. z o.o.

ul. Kardynała Stefana Wyszyńskiego 1, 10-457 Olsztyn

Zakład Serwisu:

ul. Lubelska 43 B, 10-410 Olsztyn

Issue I of 29.03.2019

1) Type of products:

- handling equipment,
- pressure vessels,
- steel structures.

2) Scope of works:

manufacture, repair, modernization, assembly.

3) Product standards / specifications:

PN-EN 1090-2

Wykonanie konstrukcji stalowych i aluminiowych - Część 2:

Wymagania techniczne dotyczące konstrukcji stalowych.

PN-B-06200

Konstrukcje stalowe budowlane

WUDT/UC/2003

Specification of the Office of Technical Inspection (UDT). Pressure equipment.

4) Applied welding processes (acc. to PN-EN ISO 4063

- 141.

5) Parent materials (acc. to ISO/TR 15608):

material groups: 1.1; 1.2.

6) Welders:

welders and operators qualified in accordance with the standards: PN-EN ISO 9606-1.

7) Welding coordination personnel:

Bartosz Olszewski qualified in accordance with the standard PN-EN ISO 14731.

8) NDT personnel:

Personnel with proven skills in accordance with the requirements of standards: PN-EN ISO 9712.

9) Documents used by manufacturers, other than specified under Clause 2.2 standard PN-EN ISO 3834- 5:

PN-EN ISO 13916

Welding – Guidance on the measurement of preheating temperature, interpass temperature and preheat maintenance temperature.

10) Regulations regarding the surveillance over the certificate issued are included in the contract no. 69286/CS/2018` of 25.09.2018 on certification for the compliance with the PN-EN ISO 3834-2:2007 standard.

11) The certificate expires if the obligations stipulated in the contract no. 69286/CS/2018 of 25.09.2018 on certification for the compliance with the PN-EN ISO 3834-2:2007 standard are not met.

Director of the
Certification and Conformity
Assessment Department

Jacek Niemczyk